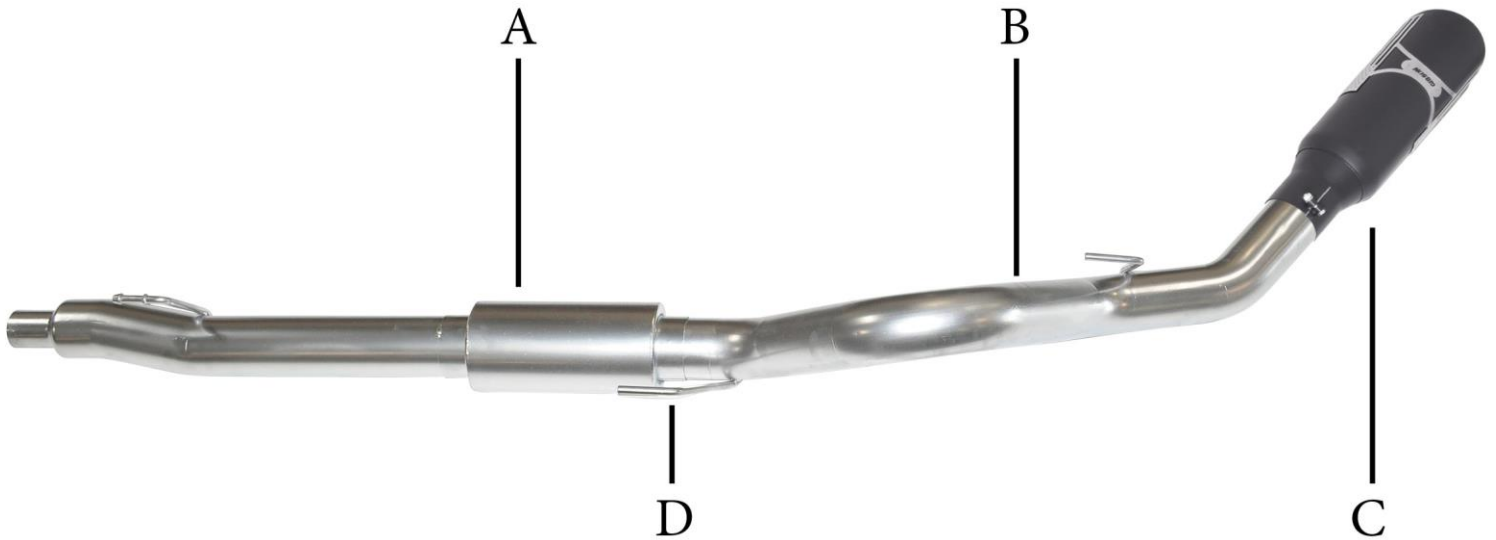




**INSTALLATION INSTRUCTIONS**  
**Patriot Series Exhaust**  
**2020 Ford F-250/350 Crew Cab, Short Bed 2/4WD**  
**7.3L V8**  
**PART # 70-0041**



**Photo is not exact product**

Item	Part Number	Quantity	Description
A	MM030-1	1	Muffler Assembly
B	999701088S	1	4.0" Over Axle Pipe
C	71-1011	1	6" Patriot Series Tip
D	5759	1	4" Band Clamp
E	OHD300	2	3"U bolt Clamp
F	999701100S	1	3" Head Pipe "not actual picture above"

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. PST 0820

## CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE RESONATOR. REMOVE HANGERS FROM RUBBER GROMMETS, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.

3. INSTALL HEADPIPE #A ONTO STOCK PIPE BEHIND RESONATOR. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #D PROVIDED TO SECURE. DO NOT TIGHTEN.

4. INSTALL MUFFLER #B ONTO HEADPIPE, USE CLAMP #D TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



5. Finally, over axle pipe #C can be installed using the Band Clamp #E. Once the over axle pipe is in you may install the Tip to your desired wants. (Tighten all clamps working from front to back.)



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.